



Part Number	ESM Order Ref.	Illus. No.	Description	Remarks
<b>803cc Engine</b>				
8M103	10M103	1	Core plug	
8M104	10M104	2	Plug - oil release valve passage	
8M105	10M105	3	Plug - oil gallery	
8M106	FIX117	4	Stud - cylinder head - long	
	Use FIX118	5	Stud - cylinder head -medium	
8M107	FIX118	6	Stud - cylinder head - short	
8M108	9M108	7	Stud - blanking plate	
8M109	10M108SH	8	Stud - dynamo bracket - rear	
8M110	8M110SH	9	Stud - water pump - long	
8M111	8M111SH	10	Stud - water pump - short	
8M112	10M110	11	Restrictor - cam shaft oil feed	
8M113	10M111	12	Dowel - main bearing cap	
8M114	10M112	13	Bolt - main bearing cap	
8M115	10M113	14	Washer - lock	
8M116	10M114	15	Gasket	
8M117	10M116	16	Liner - camshaft bearing - front	
8M118	8M118SH	17	Liner - cylinder block	
8M119	10M118	18	Plug - cylinder drain tap boss	
8M120	10M248	19	Washer	
<b>Piston assembly</b>				
8M121/S	8M121/S	20	Standard	
8M121/10	8M121/10	20	.010" (.254mm) o/s	
8M121/20	8M121/20	20	.020" (.508mm) o/s	
8M121/30	8M121/30	20	.030" (.762mm) o/s	
8M121/40	8M121/40	20	.040" (1.016mm) o/s	
8M121/60	8M121/60	20	.060" (1.524mm) o/s	
<b>Ring - piston - set</b>				
8M122/S	8M122/S	21	Standard	
8M122/10	8M122/10	21	.010" (.254mm) o/s	
8M122/20	8M122/20	21	.020" (.508mm) o/s	
8M122/30	8M122/30	21	.030" (.762mm) o/s	
8M122/40	8M122/40	21	.040" (1.016mm) o/s	
8M123	8M123SH	22	Pin - gudgeon	